80. Synthesis of 11-Oxaestrogens via Dye-Sensitized Photo-oxygenation of a 9,11-Didehydroestrone Derivative

by Antoni Planas, Nuria Sala, and Juan-Julio Bonet*

Department of Organic Chemistry, C.E.T.S. Institut Químic de Sarrià, E-08017 Barcelona

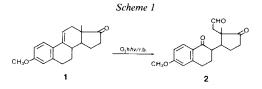
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The 3-methoxy-11-oxaestrone (13) has been synthetized from estrone (3) following an approach that involves the ring-C fragmentation of the estrogenic skeleton by dye-sensitized photo-oxygenation of the properly C(17)protected 9,11-didehydroestrone derivative **6** as the key step. The C(13)-side-chain degradation of the 9-oxo-9,11seco-aldehyde **7** followed by reduction to the 9β ,12-diol **10** and further cyclization yields the 11-oxaestrogenic skeleton. By this procedure, **13** is obtained in 9 steps from **3** with a non-optimized overall yield of *ca*. 15%.

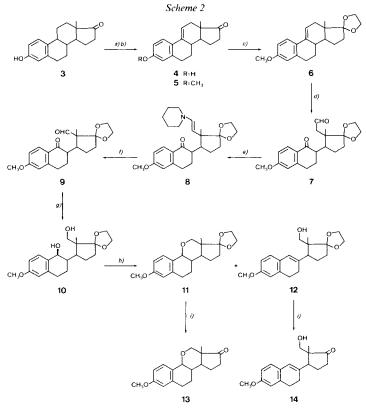
Introduction. – There are a number of studies on the synthesis and physiological activity of heterosteroids. Among them, *Engel et al.* [1] have pointed out, in view of the physiological significance of the 11-oxygen function in adrenocortical hormones, the special interest of those heterosteroids in which the CH_2 group in the 11-position is replaced by a heteroatom. The same autors have synthetized some 11-oxa- and 11-azasteroid analogs describing an interesting separation of activities as compared with natural hormones [2]. For example, 11-oxaprogesterone showed little progestational activity, but it had enhanced ovulation inhibitory activity, the ratio of both being *ca.* 8–9 times more favourable than in the case of progesterone [3].

The 11-oxasteroidal framework has been built by two different strategies, both of them applied to pregnane derivatives: acid cyclization of a 11-nor-9,11-seco-9,12-diol as first reported by *Engel* and coworkers [2] and, more recently, by reductive cyclization of a iodo formate after photolysis of hypoiodites derived by HgO/I₂ treatment of a *C*-homolactol as described by *Suginome et al.* [4].

Little attention has been paid to 11-oxa analogs of estrogenic hormones in spite of the positive preliminary biological results reported by *Engel et al.* [3] suggesting potential inhibition of ovulation and low estrogenic character. To our knowledge, no transformation of natural estrone to 11-oxaestrogens has been described. This subject attracted our interest in order to develop a new synthesis based on the ring-C fragmentation by dye-sensitized photo-oxygenation of 3-methoxy-9,11-didehydroestrone (1) yielding 2 previously described by us [5] (*Scheme 1*). Besides the easy ring-C opening, this reaction affords the appropriate functionalization at C(11) to replace one C-atom by an O-atom.



Results. – The planned synthesis involves four main steps [6] (*Scheme 2*): *i*) dye-sensitized photo-oxygenation of a 9,11-didehydroestrone derivative properly protected at C(17), *ii*) degradation of the C(13) side chain of the 9,11-seco-steroid 7 to the 11-nor compound 9, *iii*) reduction of both carbonyl groups to the 9 β ,12-diol 10, and *iv*) cyclization of 10 to the 11-oxaestrogenic skeleton.



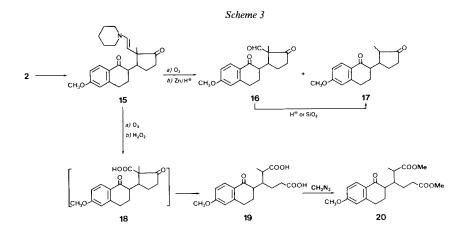
a) DDQ/MeOH, r.t. (80%); b) Me_2SO_4/OH^- (92%); c) $(CH_2OH)_2/TsOH/C_6H_6$ (98%); d) $O_2/h\nu/r.b./MeOH$ (70%); e) $C_5H_{10}NH/C_6H_6$ (100%); f) O_3/CH_2Cl_2 , -78°; g) $NaBH_4/MeOH/CH_2Cl_2$ (f + g, 30%); h) Δ 40-50° or TsCl/py (85% 11); i) TsOH/acetone, reflux (95% 13).

Thus, 3-methoxy-9,11-didehydroestrone ethylene acetal (6) was prepared from estrone (3) in 72% yield as described by *Collins* and *Sjôvall* [7] $(3\rightarrow 4\rightarrow 5\rightarrow 6)$. Photooxygenation of 6 in MeOH solution using rose bengal (r.b.) as sensitizer gave the expected fragmentation product 7. The proper experimental conditions were chosen according to the previous kinetic study [5], avoiding large excess of sensitizer. After chromatographic separation, the 9,11-secoaldehyde 7 was isolated in 70% yield. This higher value with regard to that obtained for 2 (50%) may be due to the greater stability of 7 (one protected carbonyl group) during the purification process. The free aldehyde in the C(13)-side chain allows to apply the enamine/ozonolysis degradation to remove one C-atom in two steps. Ozonolysis of the (*E*)-enamine 8 (configuration assigned by ¹H-NMR) in CH₂Cl₂ solution at -78° for a few min yielded the 11-nor-9,11-seco-aldehyde **9**. The enamine fragmentation by means of singlet oxygen (O₂/r.b. *hv* in MeOH) [8] was also tried but, in this case, the reaction was very slow and yielded mainly the aldehyde **7** by slow hydrolysis of the enamine in the alcoholic medium. NaBH₄ reduction of **9** afforded a mixture from which the diol **10** was isolated as the major compound. The 9 β -OH configuration is tentatively assigned on the basis of its ¹H-NMR spectrum (H–C(9) as *d* at 4.56 ppm, *J* = 7.2 Hz).

Cyclization to the 11-oxaestrogenic skeleton was performed by *Engel*'s method [1] [2] or by simple heating in an organic solvent. Thus, treatment of the diol **10** with tosyl chloride in pyridine solution (*Engel*'s method) gave a mixture of 3-methoxy-11-oxaestrone ethylene acetal (**11**) and the unsaturated alcohol **12** (after SiO₂ chromatography, ratio 6:1). The same result was achieved on heating **10** in CHCl₃/AcOEt to 40–50°. Although the major compound was the desired **11**, the easy elimination of the benzylic OH–C(9) of **10** to give **12** could not be avoided.

A first attempt to deprotect the 17-carbonyl group of 11/12 with TsOH in acetone gave 13, 14, and some starting material 11. While the unsaturated alcohol 14 was easily separated, the isolation of pure 13 proved to be more difficult. In another experiment, longer treatment of pure 11 with TsOH in acetone solution yielded the target 3-methoxy-11-oxaestrone (13), identified on the basis of its analytical and spectral data. By this procedure, estrone (3) was converted into 13 in 9 steps with a non-optimized overall yield of *ca.* 15%.

The synthetic scheme developed requires the C(17) carbonyl function to be protected before the ring-C opening step. When the same procedure was tried with the 9,11-secoaldehyde 2 (free C(17)=O group), undesired reactions took place (*Scheme 3*). Although



the enamine could be selectively formed at the C(11)=O group $(2\rightarrow 15)$, its ozonolysis followed by either reduction (Zn/AcOH) or oxidation (H₂O₂) led to the scission of the thus formed 1,3-dicarbonyl system, *i.e.* decarbonylation $(16\rightarrow 17)$, or to ring-D opening $(18\rightarrow 19)$, respectively. In the first case (Zn/AcOH), 17 was the major product (40% yield) and proved to arise from 16 which was obtained in only 5% yield. When allowed to stand in mild acidic medium (AcOH or SiO₂ in column chromatography), 16 was quantitatively

transformed into the 11,12-dinor compound 17. In the second case (H₂O₂), the intermediate β -keto acid 18 is assumed to be unstable; the final product 19 was identified as its dimethyl ester 20.

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Experimental Part

General. See [5].

3-Methoxy-1,3,5(10),9(11)-estratetraen-17-one (5) was synthetized from 3-hydroxy-1,3,5(10)-estratrien-17-one (3) according to [7]. DDQ oxidation of 3 in MeOH soln. afforded 3-hydroxy-1,3,5(10),9(11)-estratetraen-17-one (4, 80%), and further treatment with dimethyl sulfate in basic medium (KOH/H₂O/MeOH) gave 5 (92%).

3-Methoxy-1,3,5(10),9(11)-estratetraen-17-one Ethylene Acetal (6). A soln. of 6 g of 5, 12 ml of ethylene glycol, and 180 mg of TsOH in 200 ml of dry benzene was subjected to azeotropic distillation in a *Dean-Stark* apparatus for 6 h. The crude product was poured into ice containing solid NaHCO₃. Usual workup yielded 6.78 g (98%) of 6. M.p. 145–146°. UV (EtOH): 204 (17 800), 213 (16 200), 264 (16 000). IR (KBr): 1630, 1610, 1570, 1500, 1260, 1175, 1160, 1050, 1040, 960. ¹H-NMR (CDCl₃): 7.50 (d, J = 9, H–C(1)); 6.72 (dd, J = 9, 2.7, H–C(2)); 6.61 (d, J = 2.7, H–C(4)); 6.10 (m, H–C(11)); 3.94 (m, $w_{1/2}$ = 13, OCH₂CH₂O); 3.79 (s, CH₃O); 2.83 (m, 2 H–C(6)); 0.90 (s, CH₃(18)). MS: 326 (77, M^+), 311 (20), 267 (15), 266 (58), 265 (100), 264 (29), 227 (15), 226 (10), 225 (34), 224 (20), 223 (12), 211 (11), 99 (49). Anal. calc. for C₂₁H₂₆O₃ (326.44): C 77.27, H 8.08; found: C 77.03, H 8.10.

17,17-(*Ethylenedioxy*)-3-methoxy-9-oxo-9,11-seco-1,3,5(10)-estratrien-11-al (7). For 3 h, 902 mg of **6** and 70 mg of rose bengal in 300 ml of dry MeOH were photo-oxygenated in a tubular photoreactor fitted with a halogen lamp (*Silvania* 500 W) while bubbling dry O₂. After evaporation under vacuum at r.t., the red crude mixture was chromatographed on a SiO₂ column with benzene/AcOEt 20:1 to yield 669 mg (70%) of 7. UV (MeOH): 206 (16100), 224 (11400), 275 (14500). IR: 2750, 1710, 1670, 1600, 1570, 1495, 1270, 1070, 1025, 960. ¹H-NMR (CDCl₃): 9.37 (*dd*, J = 4, 2.5, C(11)HO); 7.89 (*d*, J = 8.7, H-C(1)); 6.81 (*dd*, J = 8.7, 2.5, H-C(2)); 6.66 (*d*, J = 2.5, H-C(4)); 3.84 (br. *s*, OCH₂CH₂O); 3.79 (*s*, CH₃O); 2.95 (*m*, 2 H-C(6)); 2.70 (*m*, 2 H-C(12)); 1.24 (*s*, CH₃(18)). MS: 358 (5, *M*⁺), 315 (3), 183 (100), 182 (38), 177 (15), 176 (85), 175 (16), 139 (30), 115 (24), 113 (31), 112 (59), 77 (21).

The 2,4-dinitrophenylhydrazone of 7 was prepared by dissolving 25 mg (0.07 mmol) of 7 in a soln. of 75 mg (0.38 mmol) of 2,4-(NO₂)₂C₆H₃NH₂NH₂ and 10 drops of conc. HCl in 10 ml of MeOH. Crystallization of the orange precipitate from CH₂Cl₂/(i-Pr)₂O gave some crystals of the 12,17-bis(dinitrophenylhydrazone) of **2**, identical by its spectral data with authentic material [5].

(E)-17,17-(*Ethylenedioxy*)-3-*methoxy*-11-(1'-*piperidiny*])-9,11-seco-1,3,5(10),11-estratetraen-9-one (8). Azeotropic distillation of a mixture of 960 mg (2.68 mmol) of 7, 3 ml (30 mmol) of piperidine (freshly distilled over NaOH), and 70 ml of dry benzene for 30 min afforded one single product (IR monitoring, absorbance decrease at 1710 cm⁻¹). Solvent distillation and drying under high vacuum for 12 h yielded 1.14 g (100%) of 8. UV (MeOH): 205 (20900), 223 (16200), 274 (14100). IR: 1670, 1645, 1600, 1495, 1250, 1115, 1050, 950. ¹H-NMR (CDCl₃): 7.75 (*d*, J = 8, H–C(1)); 6.65 (*dd*, J = 8, 2.5, H–C(2)); 6.55 (*d*, J = 2.5, H–C(4)); 5.55 (*d*, J = 15, H–C(11)); 3.90 (*d*, J = 15, H–C(12)); 3.80 (br. *s*, OCH₂CH₂O, CH₃O); 2.85–1.7 (*m*, CH₂(2'), CH₂(6'), CH and CH₂ of skeleton); 1.45 (br., CH₂(3'), CH₂(4'), CH₂(5')); 1.10 (*s*, CH₃(18)). MS: 425 (11, *M*⁺), 177 (54), 176 (22), 164 (65), 151 (67), 150 (31), 138 (35), 136 (100), 122 (20), 99 (37), 98 (30).

17,17-(*Ethylenedioxy*)-3-methoxy-9-oxo-11-nor-9,11-seco-1,3,5(10)-estratrien-12-al (9). Ozonolysis of 1.1 g of **8** in 60 ml of CH₂Cl₂ (previously distilled over CaH₂) at -78° for 20 min gave a blue soln. from where the remaining O₃ was purged by bubbling dry N₂. The crude mixture, allowed to warm up to r.t., was directly used in the next step (NaBH₄ reduction). A sample of it was purified by column chromatography on SiO₂ (cyclohexane/ acetone 4:1) to afford pure 9. UV (cyclohexane): 211, 221, 228, 269. IR: 2730, 1715, 1670, 1600, 1495, 1250, 1060, 945. ¹H-NMR (cyclohexane/CDCl₃): 9.65 (*s*, C(12)HO); 7.93 (*d*, J = 8.8, H--C(1)); 6.79 (*dd*, J = 8.8, 2.4, H--C(2)); 6.67 (*d*, J = 2.4, H--C(4)); 3.84 (br. *s*, OCH₂CH₂O); 3.79 (*s*, CH₃O); 2.95 (*m*, 2 H--C(6)). MS: 344 (5, M^+), 176 (100).

17,17-(Ethylenedioxy)-3-methoxy-11-nor-9,11-seco-1,3,5(10)-estratriene-9 β ,12-diol (10). The crude mixture from enamine ozonolysis containing 9 was diluted with 10 ml of MeOH and treated with 900 mg of NaBH₄ at r.t.

for 5 h. The mixture was poured into ice and extracted with CHCl₃. After washing of the org. layer till neutrality with 5% HCl soln., solvent evaporation afforded a mixture of two major compounds which were separated by SiO₂ column chromatography: 255 mg (30% from **8**) of **10**. UV (MeOH): 209, 227 (8200), 276 (2200), 284 (2000). IR: 3420, 1610, 1580, 1500, 1260, 1040, 950. ¹H-NMR (CDCl₃): 7.47 (d, J = 8.6, H–C(1)); 6.75 (dd, J = 8.6, 2.8, H–C(2)); 6.59 (d, J = 2.8, H–C(4)); 4.56 (dd, J = 7.2, J(H, OH) < 1, H–C(9); $\rightarrow d$, J = 7.2, on shaking with D₂O); 3.94 (s, OCH₂CH₂O); 3.77 (s, CH₃O); 3.51 (m, 2 H–C(12), OH; on shaking with D₂O, 3.65 (d, J = 12, H_B–C(12)), and integral decrease of 1 H (OH)); 2.72 (m, 2 H–C(6)); 0.84 (s, CH₃(18)). MS: no M^+ , 330 (5.5), 160 (100), 149 (14), 100 (11), 99 (39).

Cyclization of 10 by Engel's Method. A soln. of 40 mg (0.12 mmol) of 10 and 200 mg (1.05 mmol) of TsCl in 10 ml of pyridine was heated at 80° under N_2 . After 3 h, addition of ice and usual CHCl₃ extraction afforded 38 mg of oily 11/12. A sample was separated (see below, thermal cyclization) yielding 11 and 12 in a 6:1 ratio.

Deacetalization of 11/12. The remaining crude 11/12 (see above) was treated with 7.3 mg of TsOH in acetone soln. (5 ml) under reflux for 20 min. Ice and solid NaHCO₃ were added, and the mixture was extracted with CHCl₃. Solvent evaporation after drying (MgSO₄) afforded 38 mg of a yellowish oil which was chromatographed on SiO₂ with CHCl₃ yielding 11/13 (26 mg) identified by comparison with pure 11 and 13 (see below) and 14 (4 mg).

Data for **11**/13: UV (MeOH): 207, 228, 277, 285 (rel. absorbance 1:0.51:0.15:0.14). IR: 1740, 1610, 1580, 1500, 1260, 1100, 1040, 960, 830. ¹H-NMR (CDCl₃): 7.45 (d, J = 8.5, H–C(1)); 6.75 (dd, J = 8.5, 2.6, H–C(2)); 6.58 (d, J = 2.6, H–C(4)); 4.90 (2d, J = 5.3, 5.3, H–C(9), **11**/13); 3.76 (br. s, CH₃O, OCH₂CH₂O of **11**); 3.50 (m, 2 H–C(12)); 2.70 (m, 2 H–C(6)); 1.14 (s, CH₃(18), **13**); 1.08 (s, CH₃(18), **11**). MS: 330 (2.3, M⁺ (**11**)), 287 (2.1), 286 (10.4, M⁺ (**13**)), 229 (9.2), 176 (4), 160 (100), 159 (12.5), 115 (18).

12-Hydroxy-3-methoxy-11-nor-9,11-seco-1,3,5(10),8-estratetraen-17-one (**14**): UV (MeOH): 213 (18 200), 273 (13 000). IR: 3460, 1740, 1610, 1575, 1505, 1255, 1045. ¹H-NMR (CDCl₃): 6.95 (*d*, J = 9, H–C(1)); 6.70 (*m*, H–C(2), H–C(4)); 6.28 (*s*, H–C(9)); 3.80 (*dd*, J = 11.1, 1.2, H_A–C(12)); 3.77 (*s*, CH₃O); 3.53 (*d*, J = 11.1, H_B–C(12)); 2.71 (br. *d*, J = 7.2, 2 H–C(6)); 0.81 (*s*, CH₃(18)). MS: 286 (22, M^+), 255 (13), 211 (12), 199 (48), 186 (39), 184 (36), 171 (32), 167 (39), 165 (22), 160 (25), 149 (60), 128 (41), 115 (60).

3-Methoxy-11-oxa-1,3,5(10)-estratrien-17-one Ethylene Acetal (11) by Thermal Cyclization. A soln. of 200 mg of 10 in CHCl₃/AcOEt was heated at 40–50° while solvent slowly distilled at reduced pressure. The oily residue was chromatographed on a SiO₂ column with CHCl₃ yielding 11 (165 mg) and 12 (27 mg).

Data of **11**: white solid. UV (MeOH): 207 (19100), 228 (9400). IR: 1610, 1580, 1500, 1260, 1100, 1040, 980, 950, 930. ¹H-NMR (CDCl₃): 7.46 (*d*, *J* = 8.6, H–C(1)); 6.76 (*dd*, *J* = 8.6, 2.8, H–C(2)); 6.58 (*d*, *J* = 2.8, H–C(4)); 4.89 (*d*, *J* = 5.3, H–C(9)); 3.78 (*s*, CH₃O); 3.72 (*m*, OCH₂CH₂O); 3.48 (*d*, *J* = 10.2, H_A–C(12)); 3.32 (*d*, *J* = 10.2, H_B–C(12)); 2.69 (*m*, 2 H–C(6)); 1.09 (*s*, CH₃(18)). MS: 330 (11, M^+), 229 (35), 176 (10), 161 (26), 160 (100), 159 (18), 154 (18), 99 (49). Anal. calc. for C₂₀H₂₆O₄ (330.43): C 72.70, H 7.93; found: C 73.07, H 8.02.

12-Hydroxy-3-methoxy-11-nor-9,11-seco-1,3,5(10),8-estratetraen-17-one Ethylene Acetal (12): IR: 3540, 1610, 1575, 1500, 1255, 1155, 1130, 1045, 950, 930. By deacetalization, 12 was shown to be the precursor of 14.

3-Methoxy-11-oxa-1,3,5(10)-estratien-17-one (13). When a soln. of pure 11 and TsOH in acetone was heated under reflux for 2 h, a white solid was obtained. Purification by column chromatography on SiO₂ with benzene/AcOEt 20:1 yielded 13 (95% yield). M.p. 140–140.5°. UV (EtOH): 229 (8700), 278 (1900), 286 (1900). IR: 1740, 1615, 1580, 1500, 1460, 1255, 1165, 945. ¹H-NMR (CDCl₃): 7.46 (d, J = 8.6, H–C(1)); 6.78 (dd, J = 8.6, 2.6, H–C(2)); 6.60 (d, J = 2.6, H–C(4)); 4.96 (d, J = 5.3, H–C(9)); 3.78 (s, CH₃O); 3.61 (d, J = 11, H_A–C(12)); 3.33 (d, J = 11, H_B–C(12)); 1.16 (s, CH₃(18)). MS: 286 (34, M^+), 255 (11), 177 (11), 160 (100), 145 (18), 115 (20), 109 (30). Anal. calc. for C₁₈H₂₂O₃ (286.37): C 75.49, H 7.74; found: C 75.24, H 7.85.

(E)-3-Methoxy-11-(1'-piperidinyl)-9,11-seco-1,3,5(10),11-estratetraene-9,17-dione (**15**). As described above for **8**, **2** [5] (2.68 g, 8.5 mmol) and piperidine (3 ml, 30 mmol) in 150 ml of dry benzene afforded 3.3 g (100%) of **15**, after azeotropic distillation for 15–20 min. UV (MeOH): 204 (19 500), 224 (14400), 274 (15 500). IR: 1735, 1670, 1635, 1600, 1495, 1250, 1120. ¹H-NMR (CDCl₃): 7.95 (d, J = 8.6, H–C(1)); 6.79 (dd, J = 8.6, 2, H–C(2)); 6.67 (d, J = 2, H–C(4)); 5.83 (d, J = 14, H–C(11)); 4.10 (d, J = 14, H–C(12)); 3.84 (s, CH₃O); 2.90 (m, 2 H–C(6)); 2.74 (br., CH₂(2'), CH₂(6')); 1.50 (br., CH₂(3'), CH₂(4'), CH₂(5')); 1.13 (s, CH₃(18)). MS: 381 (39, M^+), 325 (18), 206 (80), 177 (68), 151 (100), 148 (22), 136 (73), 91 (28), 84 (42), 77 (24).

Ozonolysis of 15 Followed by Reductive Treatment. O₃ was bubbled through a stirred soln. of 3.3 g of 15 in 180 ml of CH₂Cl₂ (freshly distilled over CaH₂) at -78° for 20 min. After allowing to warm to r.t., 10 g of Zn powder and 30 ml of AcOH were added and the mixture stirred for 1 h. Solid removal, washing with aq. NaHCO₃ soln. till neutrality and solvent evaporation afforded 2.69 g of an oil. Chromatographic separation on SiO₂ (benzene/AcOEt 16:1) gave 17 (40%) and 16 (5%).

3-Methoxy-11,12-dinor-9,11-seco-13ς-1,3,5(10)-estratriene-9,17-dione (17): UV (EtOH): 201 (17600), 223 (11400), 273 (14000). IR: 1740, 1670, 1600, 1495, 1250, 1030. ¹H-NMR (CDCl₃): 7.65 (d, J = 8, H–C(1)); 6.50 (dd,

J = 8, 2, H-C(2); 6.40 (d, J = 2, H-C(4)); 3.70 (s, CH_3O); 2.9 (m, 2 H-C(6)); 1.0 ($d, J = 6.5, CH_3(18)$). MS: 272 (2.5, M^+), 215 (20), 176 (100), 175 (20), 161 (21), 115 (19), 91 (23), 77 (17).

3-Methoxy-9,17-dioxo-11-nor-9,11-seco-1,3.5(10)-estratrien-12-al (16): UV (EtOH): 203 (18900), 223 (12100), 275 (14800). IR: 1745, 1710, 1665, 1600, 1490, 1260, 1025. ¹H-NMR (CDCl₃): 9.65 (s, C(12)HO); 8.0 (d, J = 8, H-C(1)); 6.90 (dd, J = 8, 2, H-C(2)); 6.8 (d, J = 2, H-C(4)); 3.85 (s, CH₃O); 3.0 (m, 2 H-C(6)); 1.25 (s, CH₃(18)). MS: 300 (1.5, M^+), 215 (21), 176 (100), 175 (14), 161 (12), 148 (10), 91 (10).

When a soln. of 16 in AcOH or in an org. solvent in the presence of SiO_2 was allowed to stand at r.t. for a long time, it was quantitatively transformed into 17.

Ozonolysis of **15** Followed by Oxidative Treatment. To the crude mixture obtained by O₃ oxidation of **15** as above (768 mg of **15** in 50 ml CH₂Cl₂ at -78° for 10 min), 4 ml of 30 % H₂O₂ soln. were added. The soln. was stirred at r.t. for 12 h, followed by addition of an aq. Na₂S₂O₇ soln. to reduce the excess of peroxide. Solvent evaporation gave an oil which was difficult to purify by the standard crystallization and chromatographic methods. It was identified as 2-methyl-3-(1',2',3',4'-tetrahydro-6'-methoxy-1'-oxonaphthalen-2'-yl)hexanedioic acid (**19**) by preparing and identifying its dimethyl ester **20** (see below). Data of crude mixture containing **19**: IR: 3500–3000, 1740, 1715, 1675, 1605, 1560, 1500, 1260, 1035. ¹H-NMR (CDCl₃): 7.8 (d, J = 8, H–C(8')); 7.7–7.3 (br., COOH, disappears on shaking with D₂O); 6.7 (dd, J = 8, 2, H–C(7')); 6.55 (d, J = 2, H–C(5')); 3.75 (s, CH₃O); 2.85 (m, 2 H–C(4')); 1.2 (d, CH₃-C(2)).

Dimethyl 2-Methyl-3-(1',2',3',4'-tetrahydro-6'-methoxy-1'-oxonaphthalen-2'-yl)hexanedioate (**20**). The above reaction mixture from H_2O_2 oxidation was dissolved in MeOH/Et₂O and allowed to react with diazomethane (prepared from 3 g *Diazal*** in 90 ml of Et₂O and 1.2 g of KOH in 15 ml of MeOH by distillation at 60°) at 0°. Column chromatography after solvent evaporation (\rightarrow 659 mg) with CHCl₃ gave 375 mg (52% from **15**) of **20**. IR: 1740, 1675, 1605, 1560, 1500, 1460, 1260, 1030. ¹H-NMR (CDCl₃): 7.98 (*d*, *J* = 8.6, H–C(*)); 6.80 (*dd*, *J* = 8.6, 2, H–C(7')); 6.68 (*d*, *J* = 2, H–C(5')); 3.85 (*s*, CH₃O–C(6')); 3.66 (*s*, COOCH₃); 3.63 (*s*, COOCH₃); 1.22 (*d*, *J* = 6.5, CH₃–C(2)). MS: no *M*⁺, 177 (12), 176 (100), 175 (12), 161 (12), 148 (14), 120 (12), 91 (13).

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